

LARGE FAB (part 104)

[Dart Hawkesbury] Job Sheet - David, Logan



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBEA62310-09
Job Sheet 180664



Part No: RBEA62310-09

Job Qty: 4 ea

DAG
21
9-89

Part Name: Bottom Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/11/18

Job Tracking No:

Due Date: 8/13/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEA62310 Rev 1A IPP Rev A 18.01.18 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	4 Ea	8/13/18	8/13/18	0.00	0.00	Start Up Large Fab-7		IBC
110	Large Fab	4 pcs	8/13/18	8/13/18	0.00	4.00	Large Fab 3		IBC
120	QC	4 pcs	8/13/18	8/13/18	0.00	0.00	QC9		IBC
130	Powdercoat	4 pcs	8/13/18	8/13/18	0.00	0.40	Powdercoat13		IBC
140	QC	4 pcs	8/13/18	8/13/18	0.00	0.00	QC3		IBC
150	Packaging	4 pcs	8/13/18	8/13/18	0.00	0.00	Packaging3		IBC
160	QC21-SA	4 Ea	8/13/18	8/13/18	0.00	0.00	QC21		IBC

Part Op 110 - Weld as per DWG

Descriptions: 130 - Mask threads before painting

MB8677 START: 11:15 OUT: 3:30 FINISH: 11:45

DAG
21
9-89

OCT 16 2018

GA 141

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBEA62310-11	Bottom Plate	4 Ea (1 ea)	100-Start up Operation	5098932
RBEA62310-13	LH All Thread	4 Ea (1 ea)	100-Start up Operation	5103552

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	RBEA62310-11	4	14	0
	RBEA62310-13	4	0	0

Part Specifications



Container No: S116497



Part: RBEA62310-09

Job No: 180664

Serial No/Batch: S116497

Revision: 1A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 8/3/18 9:27 AM dart.logan.david

Date: 10/09/18